1542P-55SP, 1542P-65SP, 1542P-65SPM
Gasoline Engine-Driven Plastic Transfer Pump

**Std. EPDM Seal Repair Kit 3430-0635** contains:
(1) Ref. 4 Diffuser Gasket, (1) Ref. 5 Pump Body O-Ring, (1) Ref. 20 Seal O-Ring, (1) Ref. 21 Mechanical Seal, and (4) Ref. 17 O-Ring.

**Viton Seal Repair Kit 3430-0659** contains:
(1) Ref. 4 Diffuser Gasket, (1) Ref. 5 Pump Body O-Ring, (1) Ref. 24 Flapper Valve, (1) Ref. 20 Seal O-Ring, (1) Ref. 21 Mechanical Seal, and (4) Ref. 17 O-Ring.

**Pump Head Kit 3430-0690** (1542P-55SP) includes all items less 1, 1A and 7A.

**Pump Head Kit 3430-0691** (1542P-65SP, 1542P-65SPM) includes all items less 1, 1A and 7.

**Ref# Torque Spec.**
#19 10 ft-lbs. / 1.1 Nm
#22 10 ft-lbs. / 1.1 Nm
#15 45 in-lbs. / 5.1 Nm

**NOTE:** When ordering parts, give QUANTITY, PART NUMBER, DESCRIPTION, and COMPLETE PUMP MODEL NUMBER. Reference numbers are used ONLY to identify parts in the drawing and are NOT to be used as order numbers.